



### Specification

#### Shell

0.13 litre capacity - deep drawn stainless steel.  
Working pressure - 50 bar.  
1.0 to 4.0 litre capacity - deep drawn low carbon steel.  
Working pressure - 172 bar & 210 bar.

#### Head

0.13 litre capacity - stainless steel welded to shell.  
1.0 to 4.0 litre capacity - low carbon steel welded to shell.

#### Finish

0.13 litre capacity - natural.  
1.0 to 4.0 litre capacity. One coat primer as standard. Special paints available.

#### Gas Valve Assembly

Valve body fitted with valve core and sealing cap.

#### Bladder

Open ended, one piece in nitrile rubber, bonded to a steel ring band having a steel button to prevent extrusion through fluid port on nitrogen precharge.

#### Fluid Port

Welded to shell, BSP connection

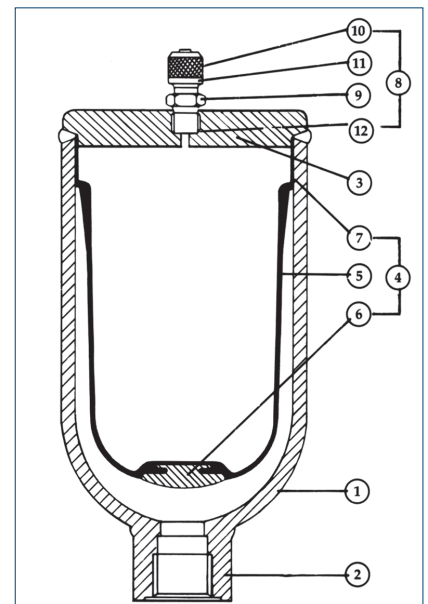
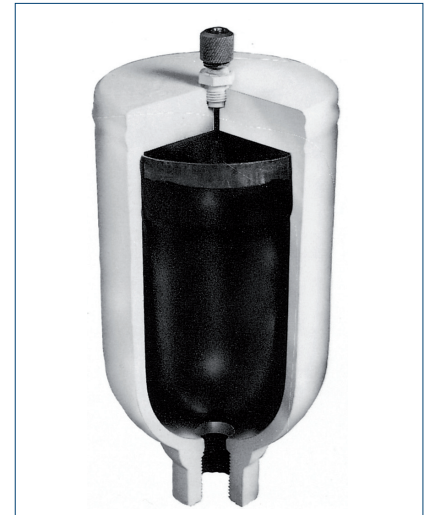
#### Safety

All gas-loaded accumulators are gas pressurised vessels and it is recommended that safety consideration be given to the application in which they are used. A relief valve should always be fitted to the hydraulic system with the option of a burst disc to protect the accumulator. If there is a fire risk in the vicinity of the accumulator, then a fusible/eutectic plug should be fitted.

#### Fork Lift Truck Applications

The adjacent table shows the recommended size of Hydracushions for load shock elimination on fork lift trucks.

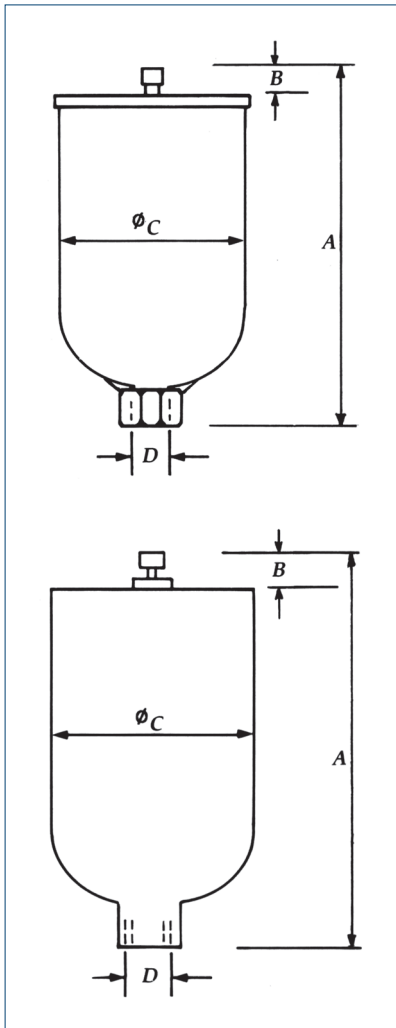
Recommended Sizes	
Truck load (kg)	Hydracushion
up to 1360	HC0E00A-00-17
1360 to 3628	HC0100A-00-17
3628-5450	HC0200A-00-17
5450 upwards	HC0400A-00-17



Key	Items
1	Shell
2	Fluid Port
3	Head
4	Bladder Assembly
5	Bladder
6	Button
7	Ring Band
8	Gas Valve Assembly
9	Gas Valve Body
10	Sealing Cap
11	Valve Core
12	'O' Ring

## Model Numbers and Dimensions

HC 01 0 0A 00 17



Hydracushion Accumulator Type

Nominal Volume - Litres

Bladder Material

0 = Nitrile

Gas Valve Connection

0A - 1/4" BSPM 0.5 to 4.0 litre only  
4A - 0.302" x 32 T.P.I.

Construction

00 = Oil Service - 0.5 to 4.0 litres only  
02 = Water Service - 0.13 litres only

Maximum Working Pressure

05 - 50 bar 0.13 litres only  
17 - 172 bar  
21 - 210 bar

**Spares**

10031 - S03 Gas valve assembly 1/4" BSP (05 - 4L)  
10051 - S03 Gas valve assembly 0.32" x 32 T.P.I. (0.5 - 4L)  
43001 - 009 Gas valve core (0.13 - 4L)

Maximum working pressure 50 bar

Precharge pressure to suit application

Model number	Gas Volume Litres	Approx. Weight (kg)	Max. Flow Rate (litre/min)	Dimensions in mm unless stated otherwise			
				A	B	C	D
HC0A04A-02-05	0.13	0.3	40	148	13	50	3/4" BSPF

Maximum working pressure 172 bar

Precharge pressure to suit application

Model number	Gas Volume Litres	Approx. Weight (kg)	Max Flow Rate (litre/min)	Dimensions in mm unless stated otherwise			
				A	B	C	D
HC0E00A-00-17	0.5	3.18	159	210	30	94	1/2" BSPF
HC0100A-00-17	1.0	6.35	204	252	30	117	3/4" BSPF
HC0200A-00-17	2.0	11.10	363	314	30	147	1" BSPF
HC0400A-00-17	4.0	22.20	470	389	30	178	1 1/4" BSPF



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